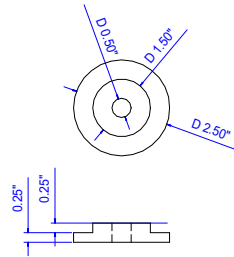


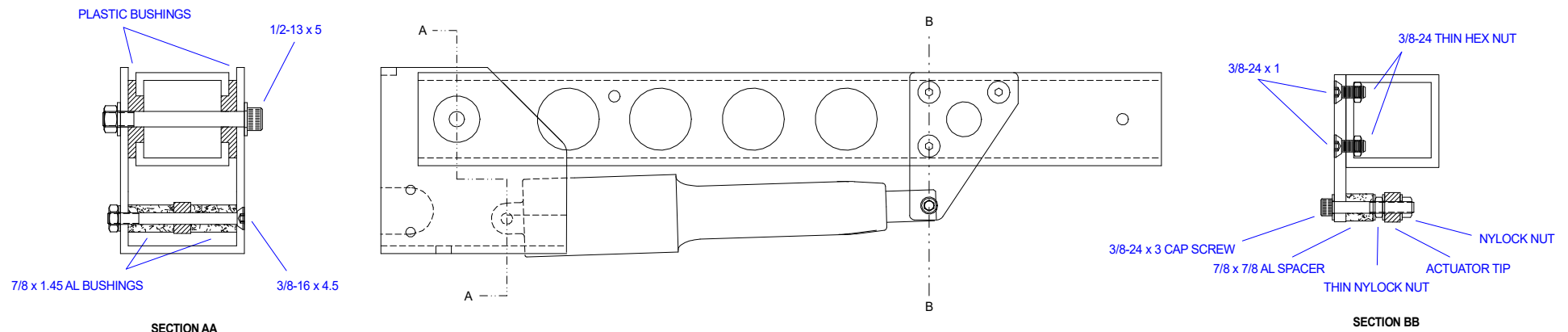
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PLASTIC BUSHING DETAIL

COMPONENTS

- SHOULDER (DRAWING #20001)
- UPPER ARM (DRAWING #20002)
- PIVOT TAB (DRAWING #20005)
- 2.5" UHMW PLASTIC BUSHINGS (2) DETAIL DRAWING ON THIS SHEET
- Lenco 102 ACTUATOR
- 1/2-13 x 5" HEX CAP SCREW W 2 FLAT WASHERS AND THIN NYLOCK
- 3/8-16 x 4.5" FLAT COUNTERSUNK HEX CAP SCREW WITH 1 WASHER AND THIN NYLOCK
- 3/8-24 x 1" FLAT COUNTERSUNK HEX CAP SCREW WITH THIN HEX NUTS (3)



NOTES

- DRILL ACTUATOR PIVOT AND TIP TO 3/8"
- DRAWING IS FOR Lenco 102 STANDARD DUTY ACTUATOR. ADJUST PIVOT TAB POSITION AS REQUIRED IF USING A DIFFERENT VARIANT
- MODIFY ACTUATOR PER HANK PRONK YOUTUBE INSTRUCTIONS, BUT USING A 45 DEGREE ANGLED HOSE BARB IN THIS INSTANCE

DWG NO.	20012	DESCRIPTION	UPPER ARM ATTACHMENT TO SHOULDER	DATE	22 AUG 20
SCALE	1:5	DRAFTSMAN	SMYTH	SHEET	1/1